





SIDE VIEW END VIEW

2" × 2" × 3/6" ANGLE

See tables on Standard Plans D97E, D97F and D97G for width, W=12" shown.

## %" × %" SLOTS 2" 4" 4" 0.109" THICK Galv STEEL Y2" Dia RESISTANCE SPOT WELD AT EACH CORRUGATION CREST

SIDE VIEW

END VIEW

## DIE-FORMED ANGLE

See tables on Standard Plans D97E and D976 for width, W=12" shown. Alternate only for standard joints on pipes through 72" diameter and downdrains through 24" diameter.

ANGLE CONNECTORS

## NOTES:

- All ferrous metal coupling band connection hardware shall be galvanized or electroplated in accordance with the Standard Specifications.
- 2. Dimensions and thicknesses shown are minimum.
- Spot welds shall develop minimum required strength of strap.
- 4. Fillet welds of equivalent strength may be substituted for spot welds or rivets.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

CORRUGATED METAL PIPE COUPLING DETAILS No. 1 ANNULAR COUPLING BAND BAR AND STRAP AND ANGLE CONNECTIONS

NO SCALE

D97A

1-29-18